## Material - ASTM A276 S32205

## Standard Specification for Stainless steel bars and shapes

Group - Ferrous Stainless Steel Alloys
Sub Group - ASTM A276 S32205 Stainless Steel Bars and Shapes
Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Bar and Shapes

| Chemical Composition |  |  |
| :---: | :---: | :---: |
| Carbon | $\mathrm{C} \%$ | 0.030 max. |
| Silicon | $\mathrm{Si} \%$ | 1.000 max. |
| Manganese | $\mathrm{Mn} \%$ | 2.000 max. |
| Phosphorus | $\mathrm{P} \%$ | 0.030 max. |
| Sulphur | $\mathrm{S} \%$ | 0.020 max. |
| Chromium | $\mathrm{Cr} \%$ | $22.000-23.000$ |
| Nickel | $\mathrm{Ni} \%$ | $4.500-6.500$ |
| Molybdenum | $\mathrm{Mo} \%$ | $3.000-3.500$ |
| Nitrogen | $\mathrm{N} \%$ | $0.140-0.200$ |
| Iron | $\mathrm{Fe} \%$ | Balance |
| - | - | - |
| - | - | - |
| - | - | - |
| - | - | - |
| - | - | - |


| Heat Treatment |
| :---: |
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| Mechanical Properties |  |
| :---: | :---: |
| Tensile Strength in Mpa | 655 min. |
| Yield Strength in Mpa | 450 min. |
| Elongation in \% | 25 min. |
| Reduction of Area in \% | - |
| Hardness in BHN | 290 max. |
| Impact in Joule | - |


| Cross Reference Table |  |  |  |
| :---: | :---: | :---: | :---: |
| Material | Standard | Country | Grade Belong to the Industry |
| A240 S32205 | ASTM | USA | Plate, Sheet and Strip |
| J93372 | UNS | USA | Casting |
| A988 S32205 | ASTM | USA | Casting |
| J92205 | UNS | USA | Casting |
| Z3CNUD26.5M | AFNOR NF | France | Casting |
| A995 1B | ASTM | USA | Casting |
| A890 1B | ASTM | USA | Casting |

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